

# Marine Well Containment Company Outer Continental Shelf Summer Seminar

June 4, 2015



INTRODUCTION

## Why We're Here



In order to receive a permit to drill in the U.S. Gulf of Mexico, regulations require operators to have the ability to deploy containment resources for a loss of well control.



Operators must have a well containment plan that includes:

- Responsible Party Checklist planned actions and resources to respond to a loss of well control
- Coverage from a well containment equipment provider (i.e. MWCC Covered Well Addendum)

## About Us

- Leading deepwater well containment system and technology provider for U.S. Gulf of Mexico
- Expertise in subsea containment and incident response training
- Independent company with 10 members who represent a majority of the deepwater wells drilled in the U.S. Gulf of Mexico
- Investment of more than \$1 billion into containment system
- System available to all operators in the U.S. Gulf of Mexico as a member or as a nonmember (per well basis)







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### OUR APPROACH

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## Our Approach



### Providing dedicated equipment, a capable organization and comprehensive training necessary to mount an effective response





## **Containment System Overview**





## **MWCC's Capping Stacks**





Subsea Containment Assembly (SCA)

- **Depth** 10,000 feet
- **Temperature** 250 degrees Fahrenheit
- Pressure 15,000 pounds per square inch
- Stack weight 170 tons



15k psi Capping Stack (Single Ram)

- **Depth** 10,000 feet
- **Temperature** 350 degrees Fahrenheit
- Pressure 15,000 pounds per square inch
- Stack weight 100 tons



10k psi Capping Stack (Dual Ram)

- **Depth** 10,000 feet
- Temperature 300 degrees Fahrenheit
- Pressure 10,000 pounds per square inch
- Stack weight 40 tons

## Modular Capture Vessels (MCVs)







- Two 800 ft. converted Aframax tankers
- Dynamic positioning (DP2)
- Each MCV can process up to 50,000 barrels of liquid per day
- Turret with quick disconnect capability

## **MCV** Response Model



- Operate in lightering service in the Gulf of Mexico
- Topside processing modules stored at shore base
- Processing equipment will be installed dockside
- Operate as capture vessel with reservist workforce



## **MCV** Processing Equipment



- Processing equipment installed on structural support frames to create modular assemblies
  - Minimizes interconnect counts and required lifts
- Stored in "warm" mode to assure reliability and optimize commissioning





## **MCV** Processing Equipment



- Sequenced module installation allows for safe simultaneous lifting and integration
- Optimized piping tie-in locations to create groupings of 'hookup zones'
- Use of quick connection "plug-and-play" for electrical and instrumentation terminations



## System Integration Test (SIT)



This is the only deepwater oil & gas project that has a goal of never seeing First Oil...but we must be ready!

### Questions to answer:

- Can it run?
- Are there obvious bottlenecks?
- Are the alarm management systems effective?
- Does the system have integrity?
- Do the safety systems work?
- Do the topsides integrate w/ the marine systems?



#### SIT Main Objective

Verify overall MCV integrated system functionality by operating the system in different operating modes



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### Industry Firsts for Containment System

- First production system designed for long term storage & use at multiple sites
- Unique quick disconnect turretbuoy
- Deepest subsea flexibles ever supplied for production
- Deepest subsea dynamic umbilical ever built (10,000 ft. water depth)







### Industry Firsts for Containment System

- Deepest production risers ever built (10,000 ft. water depth)
- Shallowest free-standing risers ever built (2,000 ft. water depth)
- First free-standing risers adjustable for water depths
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#### **KEY CONTRACTORS**

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## **Major Contract Partners**





Provides MCV outfitting, equipment, storage, preservation and maintenance services



Provides deployment planning, installation oversight, storage and maintenance for most subsea systems



Provides Reservist Response Team to operate processing equipment on MCVs during a response



Operates vessel capabilities of MCVs in Cap & Flow response

## MCV Shore Base – Ingleside, TX







12 acre site for warehouse and laydown yard 2,900 feet quayside



## SURF Shore Base – Theodore, AL





13 acre site for warehouse and lay-down yard

## **Reservist Response Team**



- Primarily based in southern
  Louisiana
- Comprehensive preparedness training and hands-on equipment familiarization
- If deployed, the reservists work on rotating shifts to operate and maintain the MCVs for the duration of the response





## **Vessel Operations**





**Top:** Eagle Texas shown in lightering mode in the U.S. Gulf of Mexico **Bottom:** Eagle Texas shown in MCV mode with modules installed

## New Technology



### **Recent Additions in 2015:**

- Design of dispersant monitoring equipment to meet regulatory expectations and requirements for the use of subsea dispersants
- A Subsea Pulling Device that can be used for straightening a subsea wellhead

### Future Enhancements:

 Development of a 20,000 pounds per square inch capping stack to support member drilling programs as they advance into higher pressure reservoirs

## **Readiness and Training**



### **MWCC Readiness**

- Develop and maintain robust deployment plans
- Educate Response Team on deployment plans
- Test understanding through quarterly drills

### **RP Preparedness**

- Notify members of updates to equipment/procedures
- Conduct trainings to ensure alignment
- Participate in drills to test effectiveness

### **Industry Awareness**

 Educate regulators, key contractors and other impacted stakeholders on our system and changes





# Questions?